I. INTRODUCTION

Recent years have seen a surge of interest in millimeter-wave (mm-wave) technologies for applications such as 5G communications, radars, and the Internet of Things (IoT). Given the characteristics of mm-waves that allow wide bandwidth, small physical system size, and high data rates, it is expected that mm-waves will keep expanding the usability of wireless devices and IoT technologies [1]. This accordingly induces a demand increase for wirelessly charging such devices. In particular, wireless power transfer (WPT) using mm-waves is an attractive solution for wideband applications. However, for the realization of mm-wave WPT, it would be necessary to overcome inherent drawbacks, such as high path loss and susceptibility to shadowing [2]. These vulnerabilities can be mitigated by utilizing a suitable beamforming system (BFS) capable of adaptively transmitting wireless power in a direction of interest [2, 3]. Butler matrix is among the popular types of BFS for mm-wave multibeam applications [4, 5]. However, its narrow bandwidth due to phase shifters makes it hard to utilize for wideband applications. Hence, a BFS with retrodirectivity and wide impedance bandwidth is desired to ensure the selective transmission of waves to a device that requires wireless power. Such a process would involve a beacon signal sent from the device in need, which is then received and processed by the BFS to acquire the necessary information to steer the beam toward the device [6, 7].

The Rotman lens is an attractive choice for retrodirective BFS [8], as it features all passive, true-time-delay (TTD) operations. Its geometric structure, which comprises switchable input beam ports and multiple output array ports connected to an antenna array, allows multiple discrete beams to be formed...
passively in different angular directions without using active phase shifters. Moreover, TTD caused by the optical paths in the lens facilitates beamforming independent of frequency. Hence, passive beam tracking is possible with retrodirective operation, as the signals received from a target can be retransmitted in the corresponding direction. The Rotman lens has been widely used in many areas, especially in military applications, satellite communication, and wireless networks [9–12]. With its compact structure, lightweight, and cost-effective fabrication, the Rotman lens can be implemented using various materials and fabrication technologies, including microstrips, substrate integrated waveguides (SIWs), ridge gap waveguides (RGWs), and low-temperature co-fired ceramic (LTCC) technology [12–16].

II. DESIGN OF BFS BASED ON ROTMAN LENS

1. Operation Methodology of the Rotman Lens

The Rotman lens is a wide-angle microwave lens that operates as a wideband beamforming network. The design procedure of the Rotman lens starts with defining the operating frequency range, the number of beam ports, and the beam scan range. A typical Rotman lens comprises $M$ beam ports and $N$ array ports with several dummy ports, as depicted in Fig. 1. The circular beam contour on the left side of the Rotman lens has off-axis focal points $F_1$ and $F_2$ located at angles $\pm \alpha$, symmetric about the axis, and on-axis focal point $G$ located at $0^\circ$ angle. The design equations initiated by Rotman and subsequently developed are based on the optical path length equality between a general ray from one of the foci to the array elements and a center ray from the same focus to the origin [8]. That is,

$$\overline{F_1P_i} + W_i + D \sin \alpha = L + l, \quad (1)$$

where $P_i$ is the $i^{th}$ array port, $D$ is the half-width of the antenna array, $\alpha$ is the focal angle, $l$ is the length of the center feed line, and $W_i$ is the length of the $i^{th}$ off-center feed line. $L$ and $f_i$ are the off-axis and on-axis focal lengths, respectively. By solving the above equation with the ones given in [8, 17, 18], the relative lengths of the array feed line and the phase center of the beam and array ports on each contour can be obtained. Here, the TTD is generated by different line lengths of the array feed lines which cause relative phase shifts, inducing a tilted wavefront towards the desired angle during radiation. This TTD property allows for the Rotman lens to be operated over a wide frequency band. The presence of dummy ports can absorb and minimize internal reflections inherently introduced by the lens sidewalls. The curvature design of the sidewalls and the number of dummy ports are carefully chosen to minimize pattern distortion and side lobe level.

Furthermore, reciprocity in the Rotman lens allows retrodirective operation. In a WPT scenario, a beacon signal from the device that requires wireless power enters the Rotman lens through an antenna array, where the waves end up focusing on the device that requires wireless power enters the Rotman lens, subsequently transmitting wireless power. In the transmitter (Tx) mode, the angle of the incident waves within a scan range of $\pm \alpha^\circ$ determines which beam port can be used in the transmit mode. Therefore, in the transmit (Tx) mode, by exciting the corresponding beam port, wireless power can be selectively transmitted to the device of interest.

2. Design of the Proposed Rotman Lens

In the preliminary design stage, the REMCOM Rotman Lens Designer (RLD) is used for parameter studies and frame design. The proposed Rotman lens will operate at a frequency range of 28–38 GHz with a center frequency of 33 GHz, over a maximum scan range of $\pm 45^\circ$. Since the number of beam ports is associated with angular resolution, nine beam ports are set to fully cover the scan range, as shown in Fig. 2. These ports can steer the beam discretely at an increment of 11.25°. The lens employs nine array ports with an element spacing of half-wavelength of the center frequency. The lens sidewalls are designed to have eight dummy ports terminated with 50 Ω loads to minimize internal reflections. The proposed Rotman lens is fabricated on a Rogers RO3006C substrate ($\varepsilon_r = 3.38$, $\tan \delta = 0.0027$ and thickness $= 0.203$ mm) and the overall size of the lens is $76 \text{ mm} \times 76 \text{ mm}$. Full-wave simulation of the designed Rotman lens is performed using SEMCAD X [19]. The simulated results exhibit good impedance matching (<−10 dB) at all beam ports, as plotted in Fig. 3. A wide impedance bandwidth of 30.3% (from 28 GHz to 38 GHz) is observed, which covers most of the Ka-band.
3. Design of the Proposed Rotman Lens

Due to the wideband characteristics of the Rotman lens, an antenna element with a wide operating bandwidth should be incorporated into the BFS. Here, we are interested in designing a horizontally flat BFS that can radiate vertically polarized waves in the azimuth plane. Note that the antenna elements used with the Rotman lens affect the radial plane and gain of the BFS. For a planar Rotman lens in the horizontal (azimuth) plane, beamforming can be performed vertically or horizontally, depending on the antenna array configuration.

In our work, the Vivaldi antenna was selected due to its inherent wideband and directional characteristics [20, 21]. The end-fire radiation of the Vivaldi antenna is appropriate for beamforming in forward-looking angles. By connecting the Vivaldi elements perpendicular to the Rotman lens, vertically polarized beams can be formed in the azimuth plane, unlike in-plane printed Rotman lenses and antennas from previous works [12, 13, 16].

Fig. 4 shows the geometry of the Vivaldi element designed to operate at the Ka-band. The side edges of the Vivaldi antenna allow edge currents, which increase the sidelobe level and affect the directional control of the main lobe. To mitigate these shortcomings, regular slot edges (RSEs) are used to mitigate edge currents, thereby alleviating the back and sidelobe levels and increasing the main lobe level by correcting the squint effect [22–24]. Therefore, optimized RSEs are placed on the top and bottom radiators for higher directivity, and detailed dimensional values are presented in Table 1. Six pairs of RSEs are positioned at 0.4 mm intervals, and the widths of the edges are kept equal, while the lengths decrease gradually. The designed antenna is printed on a Rogers RT/Duroid 5880 laminate ($\varepsilon_r = 2.2$, $\tan\delta = 0.0009$, and thickness = 0.508 mm) and the overall size of the Vivaldi is 13.6 mm $\times$ 6.5 mm. The bandwidth of the Vivaldi antenna is verified via full-wave simulation and measurement. In Fig. 5(a), the simulated and measured reflection coefficients exhibit good impedance matching over the entire bandwidth (28–38 GHz) of the Rotman lens. Fig. 5(b) shows both simulated and measured gains of a single Vivaldi antenna, which exhibit a similar trend, except that the measured values are generally lower by about 1 dB. This slight decrease in the measured gain can be attributed to the loss associated with the connectors and fabrication. The performance of mm-wave devices can be very sensitive to the soldering and connectors used. By using a better fabrication process and connectors, such losses can be improved.

### Table 1. Geometrical parameters of the Vivaldi antenna (unit: mm)

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Value</th>
<th>Parameter</th>
<th>Value</th>
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<tbody>
<tr>
<td>$W$</td>
<td>6.5</td>
<td>$f$</td>
<td>0.4</td>
</tr>
<tr>
<td>$L$</td>
<td>13.6</td>
<td>$h_1$</td>
<td>2.95</td>
</tr>
<tr>
<td>$a$</td>
<td>1.4</td>
<td>$h_2$</td>
<td>2.45</td>
</tr>
<tr>
<td>$b$</td>
<td>1.5</td>
<td>$h_3$</td>
<td>1.95</td>
</tr>
<tr>
<td>$c$</td>
<td>4.9</td>
<td>$h_4$</td>
<td>1.45</td>
</tr>
<tr>
<td>$r$</td>
<td>2.9</td>
<td>$h_5$</td>
<td>0.95</td>
</tr>
<tr>
<td>$d$</td>
<td>0.7</td>
<td>$h_6$</td>
<td>0.45</td>
</tr>
<tr>
<td>$e$</td>
<td>0.25</td>
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</tbody>
</table>
III. SIMULATED AND MEASURED RESULTS OF BFS

The simulated model of the proposed BFS is shown in Fig. 6(a). The Rotman lens in connection with a nine-element Vivaldi array is simulated to demonstrate the beam steering capability at nine different angles. The simulated beams at 33 GHz are plotted in Fig. 6(b). With an azimuth scan range of ± 45°, the BFS produces satisfactory radiation patterns at all beam ports. The patterns generated by exciting the beam ports one at a time are shown in Fig. 6, and the resulting beams point to −46°, −32°, −22°, −11°, 0°, 11°, 21°, 32°, and 45°, respectively. There is a slight beam-pointing error for each beam of up to 1.75°, some of which may be attributed to quantization when extracting the patterns from simulation. Further, the beam pointing error is within the 3 dB beamwidth of each beam, indicating that all nine beams still properly cover the designed scan range.

To test the proposed BFS via measurement, the Rotman lens is combined with the Vivaldi array, as shown in Fig. 7(a). In Fig. 7(b), the measured reflection coefficients of the BFS are plotted, which demonstrate a good impedance matching (≤−10 dB) over the bandwidth of interest at all input beam ports, validating the simulated results.
The radiation characteristics of the fabricated BFS are measured in an anechoic chamber. The BFS is mounted on a plastic jig for measurement in the chamber, as shown in Fig. 8. The radiation pattern in the azimuth is measured by rotating the positioner at a 1° increment.

To measure the radiation patterns of the proposed BFS from excitation at each beam port, all the non-excited ports are terminated with 50 Ω loads. In Fig. 9(a)–(c), the measured radiation patterns are plotted in comparison with the simulated patterns at 30 GHz, 33 GHz, and 36 GHz, respectively. It is demonstrated that the simulated and measured results are generally in good agreement. The measured results show that beams are generated at peak angles of −43°, −34°, −20°, −16°, 0°, 12°, 20°, 34°, and 43° at 33 GHz. Compared with the simulated results, the maximum difference of the peak angles is 5°, which is within the 3 dB beamwidth. Moreover, there are relatively high sidelobes in some of the measured patterns for the farthest tilt angles in particular. These discrepancies in radiation patterns may be caused by unwanted wave reflections and interferences from the jig or terminator/connector and other objects in the apparatus.

For the maximum realized gain, the simulated and measured results also follow a similar trend within the frequency ranges, as plotted in Fig. 9(d). The maximum gain of the center beam (B5 excited) is 12.5 dB at 33 GHz from the simulation and 11.3 dB at 36 GHz from the measurement. However, the measured gain values are generally lower by a few dB across the bandwidth. Such a discrepancy between the measured and simulated gain can be explained by unaccounted dielectric loss, slight misalignment of the Vivaldi array, fabrication sensitivity in mm-wave frequencies, and performance variations in each Vivaldi element. Our analysis indicates that the dielectric loss of the substrate...
and blind connection with SMPM connectors/adapters seem to contribute to a gain loss of about 2–3 dB. Since the alignment of the array antenna significantly influences the BFS's radiated direction, minor misalignment can also cause phase incoherence in the desired direction, prompting a loss of gain. These factors of discrepancy are demonstrated by simulating the proposed structure with slightly misaligned array elements and connectors. In Fig. 9(d), the dashed orange trace is the simulated gain results with misaligned antenna elements and connectors, which shows a similar trend to the measured gain results, indicating that antenna misalignment has a decisive effect on loss of gain. In addition, deviations in the measured gain performance of each of the nine antennas are responsible for the additional gain losses. Nevertheless, the overall results suggest that the proposed BFS properly exhibits beamforming capability as desired in the scan range and frequency band of interest.

Through further optimization in design/configuration, gain losses can potentially be minimized using robust connectors, such as 2.4 mm or K connectors, rather than blind mate connectors (SMPM) used here. Moreover, further gain improvement can be achieved by improving the gain of the array elements.

IV. CONCLUSION

A BFS based on the Rotman lens with a Vivaldi array is presented for far-field wireless power transfer at a Ka-band. The proposed system comprises a Rotman lens with nine-beam ports and a nine-element Vivaldi array. Both the Rotman lens and Vivaldi antennas are tested via numerical simulation and measurement. The overall results indicate that the proposed BFS exhibits wideband impedance and radiation characteristics over a bandwidth of 28–38 GHz and beam-steering capability over a scan range of ±45°. With the retrodirective property of the Rotman lens, the proposed BFS has good potential as a suitable means for far-field WPT applications in the mm-wave band. Since the proposed BFS is configured to have antenna elements easily attached and detached, it is also possible to reconfigure the BFS with more directive antenna elements for additional gain.

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REFERENCES


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